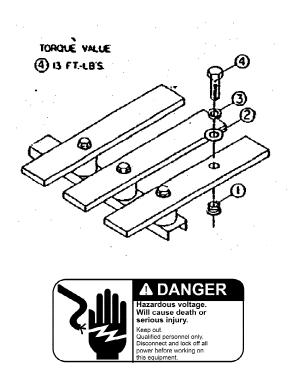


IF EXISTING EQUIPMENT IS TYPE CDP-5, VB-5, OR FC20 THE VERTICAL BUS WILL BE PRE-PUNCHED WITH .406 DIAMETER HOLES, IN THESE CASES USE SERIES 5 ADAPTOR KIT FURNISHED WITH THIS KIT. SEE REVERSE SIDE FOR INSTRUCTIONS.

31-1158-01 Rev. 2

Siemens Industry, Inc. Building Technologies Division Norcross, GA

CAT. NO. **VB671**



FOR USE WITH CLE-6 FRAME ON SERIES 5 OR 6 DISTRIBUTION SECTIONS, CDP-5, CDP-6, VB-5, VB-6, FCI, FCII, SB1, SB2 & SB3.

Apvd D	SH		ITEM	DESCRIPTION	PC, ND,	QTY
6-1	5-9	2	1	5/16 INSERT	11-1620-04	6
		h	2	5/16 FLAT WASHER	11-1615-06	Ē
		ŀ	3	5/16 LOCK WASHER	11-1618-04	6
		ł	4	5/16-18 X 1 1/4 HHMS	11-1566-07	6
	_	-	5	FAST LATCH SCREW BAG	11-A-1821-01	
				ID CARD	31-1160-01	
		ł	7	ID CHUD	51 1100 01	<u> </u>
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0	2	4	34	For the edgewine Control & Manusline Mill 1 1		
362 362	359	286	30	For use in adapting Series 6 Mounting Kits to be used in Series 5 type panel construction.	1	-
έÜ		- 1 h	36			-
Revisions : 18-3	臣	÷	37	Series 5 construction has .406 dia. holes in interior horizontal bus.		-
ê	1	ö	39			-
Chk			40	(1) Use 5/16-18 insert in bus being certain that		
DSH 6-5-92 By RM		ł	40	flange on insert is pulled up flush with back of		1
			42	bus bar.		
		ŀ	43	(2) Drill out appropriate holes in branch bus minumum	1	
6-15		3	44	of .344 dia. to accomodate 5/16-18 bolts.		
Sie	eme	ns l	ı - property Industry,	Inc. Dwg No.	570-01	3
	Buildin	ig Tec	fmologies Divisi	Title Shi. 1	Of 1	\sim

IF EXISTING EQUIPMENT IS TYPE CDP-6, VB-6, FCI OR FCII THE VERTICAL BUS WILL BE PRE-PUNCHED WITH .228 DIAMETER HOLES. IN THESE CASES USE SERIES 6 BRANCH BUS PARTS LIST ON REVERSE SIDE.

